

DATA SHEET:

545 KCMIL_Aliolas_AECC_TW_M3_TS



Governing Units: Metric

Mechanical Specifications	Metric		Imperial	
Fully Annealed Al Cross-sectional Area*	275.99	mm ²	544.66	kcmil
Encapsulated Aluminum Cross-Sectional Area	95.00	mm ²	0.14725	in ²
Diameter of Composite Core (Exclude Encapsulation)	8.5	mm	0.33500	in
Cross-sectional Area of Core (Exclude Encapsulation)	56.70	mm ²	0.08795	in ²
Overall Diameter of Conductor	21.000	mm	0.827	in
Cross-sectional Area of the Conductor (Exclude Covering)	332.70	mm ²	0.51574	in ²
Ultimate Tensile Strength of Conductor 1) ,2)	173.30	kN	38.96	kip
Rated Strength of Core - 399 ksi (2750 MPa)	156.00	kN	35.07	kip
Core Mass per unit length (Exclude Encapsulation)	99.00	kg/km	66.54	lb/kft
Conductor Mass per unit length	853.37	kg/km	573.54	lb/kft
Fully Annealed Al Mass per unit length (Include Encapsulation)**	754.37	kg/km	507.00	lb/kft
Maximum Emergency Temperature at Surface 3)	200	°C	392	°F
Coefficient of Linear Expansion Above Thermal Kneepoint (core)	0.500	x10 ⁻⁶ /°C	0.278	x10 ⁻⁶ /°F
Coefficient of Linear Expansion Below Thermal Kneepoint (conductor)	15.108	x10 ⁻⁶ /°C	8.393	x10 ⁻⁶ /°F
Final Modulus of Elasticity Above Thermal Kneepoint (based on core area)	150.0	GPa	21.8	Msi
Final Modulus of Elasticity Below Thermal Kneepoint (based on conductor area)	72.7	GPa	10.5	Msi
Aluminum Heat Capacity	707.5	Watt-s/m-°C	119.8	Watt-s/ft-°F
Core Heat Capacity	83.9	Watt-s/m-°C	14.2	Watt-s/ft-°F
Encapsulation Thickness	2.70	mm	0.10630	in
Stranding Ratio	1.0200			
Covered Thickness	0.000	mm	0.000	in
Electrical Specifications	Metric		Imperial	
DC Resistance at 20°C (Fully Annealed Al 63% IACS)	0.1005	ohm/km	0.1617	ohm/mile
DC Resistance at 25°C	0.1025	ohm/km	0.1650	ohm/mile
DC Resistance at 75°C	0.1230	ohm/km	0.1979	ohm/mile
Temperature Coefficient of Resistance at 20°C	0.00408	1/°C	0.00227	1/°F
Frequency	60	Hz	60	Hz
AC Resistance at 25°C	0.1031	ohm/km	0.1659	ohm/mile
AC Resistance at 75°C	0.1235	ohm/km	0.1987	ohm/mile
AC Resistance at 180°C	0.1663	ohm/km	0.2676	ohm/mile
Ampacity 4)		1191	@180°C, & A	
		1254	@200°C, & A	
GMR (estimated)	8.70	mm	0.0285	ft
Inductive Reactance (Xa: internal flux+external flux radius 1 ft)	0.2681	ohm/km	0.432	ohm/mile
Capacitive Reactance	0.1608	Mohm-km	0.100	Mohm-mile

*545 KCMIL_Aliolas_AECC_TW_M3_TS conductor is produced with Fully Annealed Al aluminum. The nominal Aluminum equivalent area is 276 sq. mm (544.7 kcmil)

**TS® Conductors are required to exhibit lay lengths (ratios) that conform to established ACSR and ACSS standards.

- 1) Fully Annealed Al rated tensile strength based on applicable standard. Core tensile strength based on 100% of its strength.
- 2) Strength at ambient temperature, Strength may be reduced to Rated Core Strength when temperature is above knee point
- 3) Maximum continuous operating temperature of 545 KCMIL_Aliolas_AECC_TW_M3_TS is 180°C and a maximum emergency temperature of 200°C
- 4). Ampacity based on: 25°C ambient temperature, 2ft/s (0.6 m/s) perpendicular wind, 0.5 Emis 0.5 Absorb.60 Hz, sea level (0) elevation, 30°N line Azimuth, noon on June 10th (96W/sq.ft, 1033W/sq.m), clear atmosphere

The information contained herein is offered in good faith. All values are nominal unless specifically indicated as maximum or minimum. The actual configuration of a given size may vary between conductor manufacturers and may result in slight variations in some of the indicated values. Data herein is to be considered confidential and proprietary to TS Conductor

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Date Produced:

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